

# 24pp Saddlestitch Layout

Maximum Feeding Width 30"

	1/8" head trim			1/8" head trim	
3/8" high folio lip	20 ⑰	5 ⑥	1/4" gutter (double 1/8")	8 ⑦	17 ⑱
	1/4" gutter (double 1/8")			1/4" gutter (double 1/8")	
	22 21	3 4	1/4" gutter (double 1/8")	10 9	15 16
	1/4" gutter (double 1/8")			1/4" gutter (double 1/8")	
3/8" high folio lip	24 ⑳	1 ②	1/4" gutter (double 1/8")	12 ⑪	13 ⑭
	1/8" foot trim			1/8" foot trim	

Maximum Feeding Length 50"

Please provide a sample (blueline or mock up of some sort) before printing to avoid any mistakes. Gutters can be increased proportionately depending on the thickness of the paper and the final size desired. Make sure to allow the same head and foot trim on the covers as on the guts. Layouts provided are a courtesy for your reference. BJ Bindery will not be responsible in any way for errors that can occur in the interpretation of this layout.