



Folded sigs must be perfed on folds and spine edge must be a closed fold.
 For proper adhesion of PUR glue, entire spine & hinge area of inside cover must be free of ink & any type of coating. The spine edge of the text (grind off + 1/16") must be free of any type of coating.

18pp Perfect Bind Layout (z-fold & right angle c-fold)

Maximum Feeding Width 30"

	1/8" trim				1/8" trim	
1/8" trim	11 12		14 13		5 6	1/8" trim
	1/4" gutter (double 1/8")		-----		1/4" gutter (double 1/8")	
	6 10	1/4" gutter (double 1/8")	9 15	1/4" gutter (double 1/8")	3 4	Maximum Feeding Length 50"
	1/4" gutter (double 1/8")		-----		1/4" gutter (double 1/8")	
1/8" trim	7 8		18 17		1 2	1/8" trim
	1/4" gutter (double 1/8")		-----		1/4" gutter (double 1/8")	

Please provide a sample (blueline or mock up of some sort) before printing to avoid any mistakes.
 Gutters can be increased proportionately depending on the thickness of the paper and the final size desired.
 Make sure to allow the same head and foot trim on the covers as on the guts.
 Layouts provided are a courtesy for your reference.
 BJ Bindery will not be responsible in any way for errors that can occur in the interpretation of this layout.